



Installation Guide (Bolting to Welded Masonry Support)



Installation tools and information required



Torque Wrench



Spanner



PPE



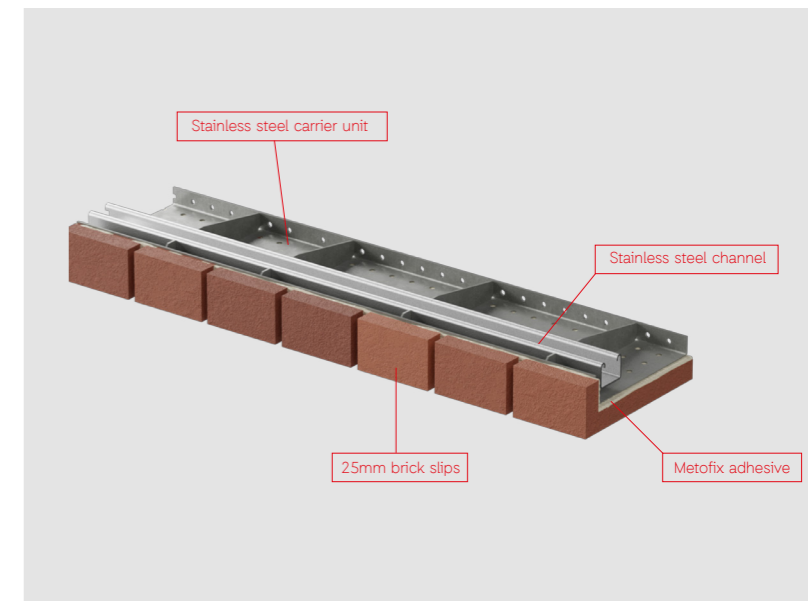
Construction Issue Drawings

Introduction

B.O.S.S. is a lightweight, stainless steel, prefabricated brick slip soffit system designed to be quickly and easily bolted to IG's Welded Masonry Support (WMS) to create spectacular brick soffits. B.O.S.S. units can also be bolted to steel lintels (see alternative installation instructions for this method).

Channels and carrier units are manufactured from 304/304L Austenitic Stainless Steel (1.4301/1.4307) and 316/316L (1.4401/1.4404) on request. Units are bonded with Metofix 3:1 adhesive.

For any support required, contact our technical team support@igmss.co.uk



Safety



While IG B.O.S.S. units are easy to handle the components are produced from sheared plates and may have sharp edges. Care must be taken when handling units and suitable workwear should be worn at all times.

When lifting or carrying a B.O.S.S. unit, you should undertake a personal risk assessment paying attention to the size and weight of the product. To avoid lifting strains and product damage, all units must be lifted by at least two people or alternatively by mechanical means.

Do not use or install damaged B.O.S.S. units.

Storage

Unpointed brick slips are fragile therefore B.O.S.S. units must be stored correctly in a level and cordoned-off area so that they are visible. Care must be taken when unwrapping the delivered product. All goods must be opened and inspected immediately after delivery. Any irregularities must be reported in writing, within 5 days of delivery to IG Masonry Support.

The manufacturer recommends that the goods onsite should be covered. This cover and protective wrapping should only be removed before installation.

Disposal

Please ensure that all IG packaging and waste is disposed of responsibly. Due care must be given to the environmental impact of the disposal method.



To achieve the design capacity of B.O.S.S., each unit must be installed in the correct manner.

Pre-installation check

B.O.S.S. requires IG's Welded Masonry Support (WMS) units to be installed across the opening first. Before installing B.O.S.S., ensure you have followed the relevant installation instructions for WMS which can be found at igmasonrystsupport.com/resources/installation-guides/

B.O.S.S. units can then bolted to the underside of IG's WMS.

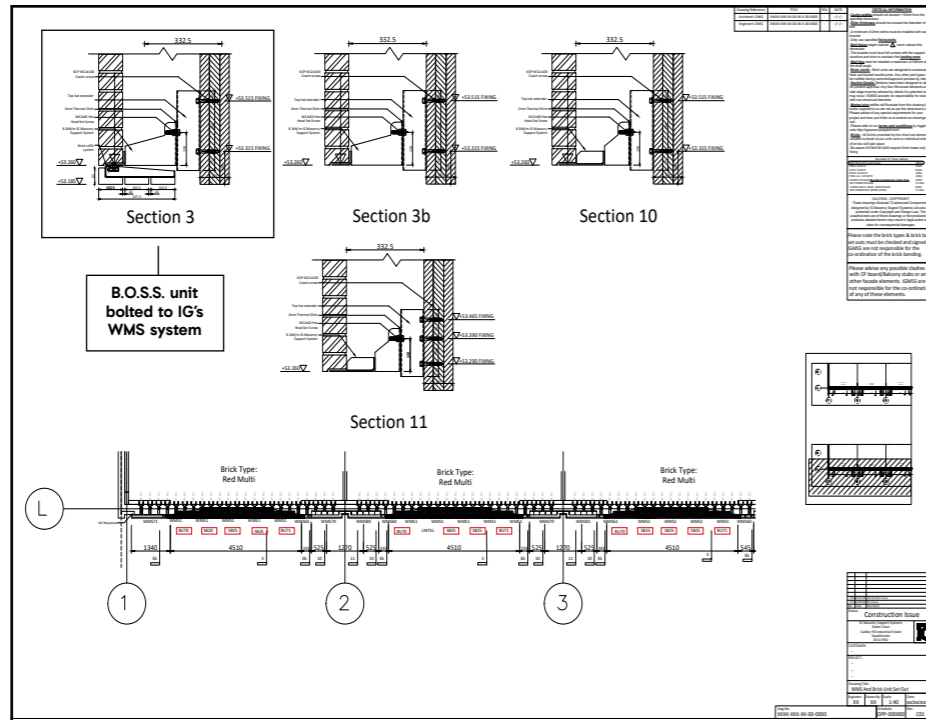
Note: It is recommended that B.O.S.S. units are pre-pointed on the ground before installing.



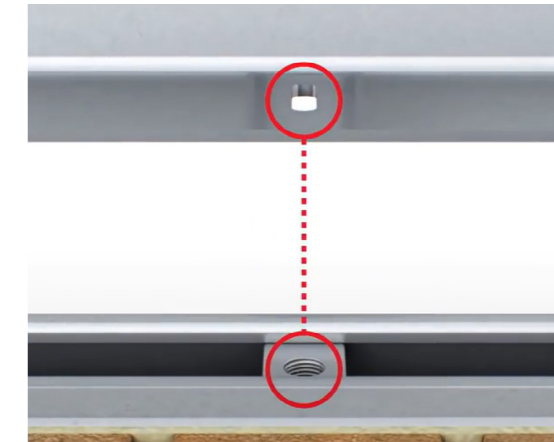
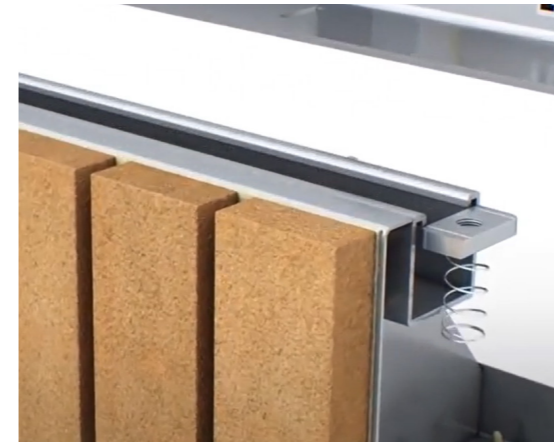
2 Review Construction Issue Drawings

Use the Construction Issue Drawings provided by IG Masonry Support to install each B.O.S.S. unit in the correct location.

Note: The reference number (example highlighted in this drawing) correlates to the same reference number shown on the printed label on each unit.



3 Insert spring nuts and align



Insert spring nuts via the channel and align them to the centre of the slotted holes on the WMS system.

Note: Two spring nuts should be used to support each B.O.S.S. unit, placed as close to the ends of the channel as possible.

4

Offer up B.O.S.S. unit



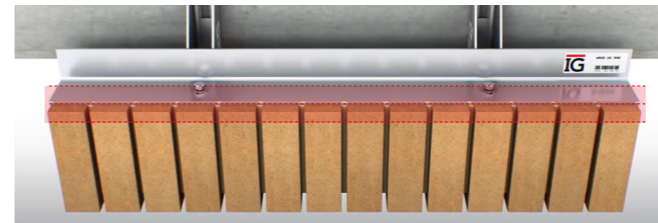
Offer the B.O.S.S. unit up to WMS and insert bolt through the slotted hole on the horizontal shelf, picking up the prepositioned spring nut in channel.

Simply tighten the bolts by hand for now to allow further adjustment.

5

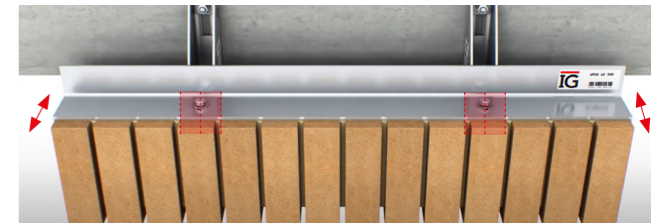
Make adjustments as required and level

Adjust the B.O.S.S. unit to the desired location.



Horizontal adjustment

Horizontal adjustment can be achieved by utilising the channel on the B.O.S.S. unit and simply moving the unit from left to right.



Lateral adjustment

Lateral adjustment can be achieved by utilising the slotted hole on the WMS system. At this point, the nut should only be finger tight therefore adjustments can be made easily.

Note: The dimension from the face of the brick to the toe of the shelf angle should not exceed 32mm.

6 Torque bolts

Torque bolts to fix B.O.S.S. unit into position.

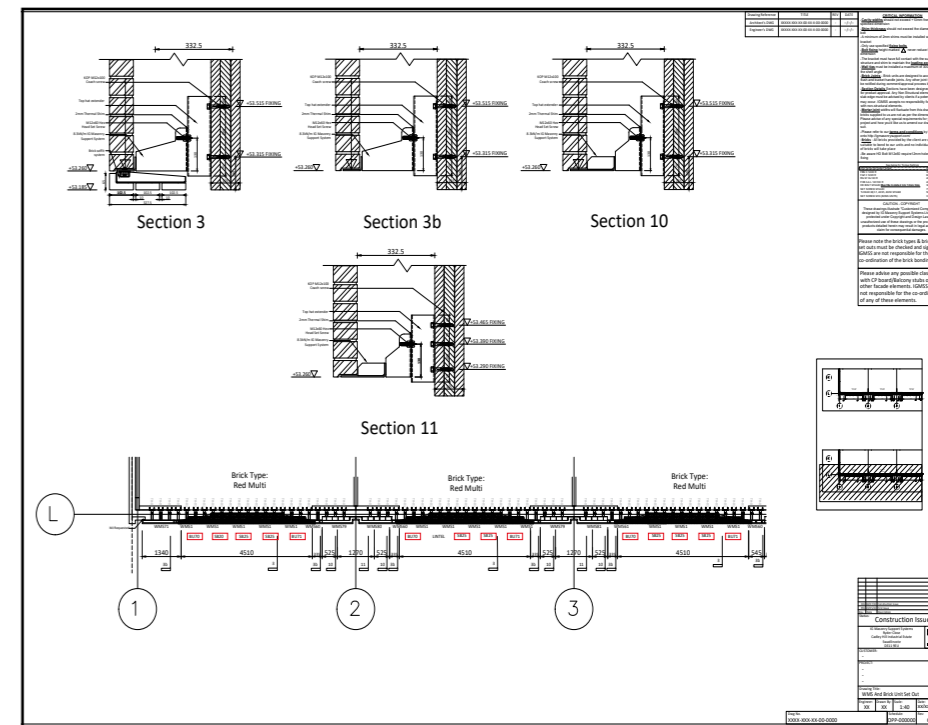


7 Locate and install neighbouring units

Use the Construction Issue Drawings provided by IG Masonry Support to locate the neighbouring B.O.S.S. units.

Note: The reference number (example highlighted in this drawing) correlates to the same reference number shown on the printed label on each unit.

Install all neighbouring units following the same step-by-step installation process.



Reference Number	Description	Material	Quantity	Notes
1	B.O.S.S. Unit	Aluminum	1	
2	Brick Unit	Red Multi	1	
3	Concrete Wall	Concrete	1	

Construction Issue

IG



Position compressible filler to underside of horizontal support shelf. Maintain a 2mm space above the filler and install pistol bricks above masonry support shelf.

Build a maximum of 1.5m of brickwork on the shelf until the mortar has cured (1-2 days dependent on weather conditions) before continuing with further brickwork.

This concludes the installation of B.O.S.S. Continuation of higher-level brickwork can commence.

The IG Masonry Support technical team are on hand to provide support when installing B.O.S.S. To receive support, please call [+44 \(0\)1283 200 157](tel:+44(0)1283200157) or email support@igmss.co.uk

Additional installation materials



For a video Installation Guide, please visit igmasonrysupport.com or scan the QR code. Alternatively please refer to the supporting documentation supplied with this guide.

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