

## Statement of Verification

BREG EN EPD No.: 000460

Issue 01

This is to verify that the  
**Environmental Product Declaration**  
provided by:  
**IG Masonry Support**

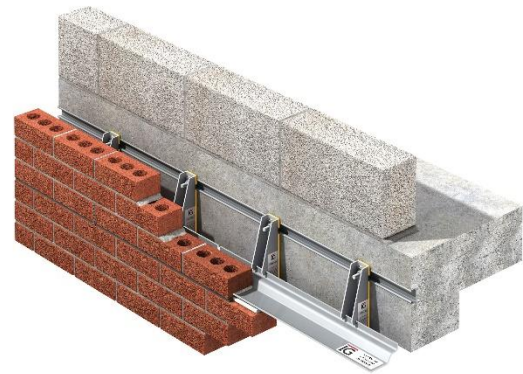


is in accordance with the requirements of:  
**EN 15804:2012+A1:2013**  
and  
**BRE Global Scheme Document SD207**

This declaration is for:  
**Windpost**

### Company Address

IG Masonry Support  
Ryder Close  
Cadley Hill Industrial Estate  
Derbyshire  
DE11 9EU



Emma Baker  
Operator

12 September 2022  
Date of this Issue

12 September 2022  
Date of First Issue

11 September 2027  
Expiry Date



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## Environmental Product Declaration

EPD Number: 000460

### General Information

EPD Programme Operator	Applicable Product Category Rules
BRE Global Watford, Herts WD25 9XX United Kingdom	BRE Environmental Profiles 2013 Product Category Rules for Type III environmental product declaration of construction products to EN 15804:2012+A1:2013
Commissioner of LCA study	LCA consultant/Tool
IG Masonry Support Ryder Close Cadley Hill Industrial Estate Derbyshire DE11 9EU	Flavie Lowres/LINA v2.0
Declared Unit	Applicability/Coverage
3000 mm length and 125 mm depth @ 103.7 kg/unit including fixings	Product Average.
EPD Type	Background database
Cradle to Gate with options	ecoinvent
Demonstration of Verification	
CEN standard EN 15804 serves as the core PCR <sup>a</sup>	
Independent verification of the declaration and data according to EN ISO 14025:2010 <input type="checkbox"/> Internal <input checked="" type="checkbox"/> External	
(Where appropriate <sup>b</sup> )Third party verifier: Pat Hermon	
a: Product category rules b: Optional for business-to-business communication; mandatory for business-to-consumer communication (see EN ISO 14025:2010, 9.4)	
Comparability	
Environmental product declarations from different programmes may not be comparable if not compliant with EN 15804:2012+A1:2013. Comparability is further dependent on the specific product category rules, system boundaries and allocations, and background data sources. See Clause 5.3 of EN 15804:2012+A1:2013 for further guidance	

## Information modules covered

Product			Construction		Use stage							End-of-life				Benefits and loads beyond the system boundary
					Related to the building fabric					Related to the building						
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw materials supply	Transport	Manufacturing	Transport to site	Construction – Installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, Recovery and/or Recycling potential
<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Note: Ticks indicate the Information Modules declared.

## Manufacturing site(s)

IG Masonry's Windpost is manufactured at IG Masonry Support's factory

Ryder Close  
Cadley Hill Industrial Estate  
Derbyshire  
DE11 9EU

## Construction Product:

### Product Description

IG Masonry Support manufactures three types of windposts that span vertically between floors to provide lateral support for large panels of brickwork, or large panels with wide openings. Designed for quick and easy installation. IG's windposts are available in a range of sizes to suit a variety of applications as explained below:

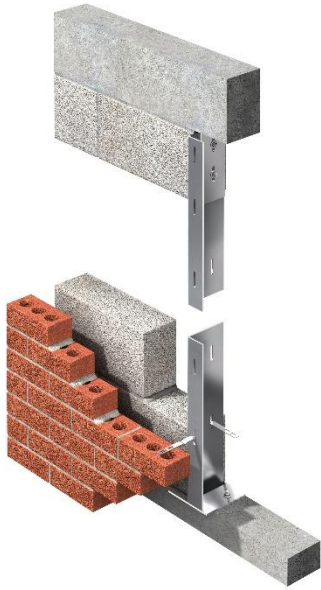
LP Windposts are designed to be built into the inner skin of the cavity wall and normally span between floor structures. Comprising of an 'L' shaped section, LP Windposts are designed to suit a range of loading conditions.

U Windposts are designed to be installed within the cavity and normally span between floor structures. The installation of U Windposts leaves the inner leaf of the cavity totally undisturbed.

DU Windposts are a heavier duty variant of the U Windpost. Comprised of a 'back to back' channel section engineered for heavier loading conditions. DU Windposts are designed to be installed within the cavity and normally span between floor structures. The installation of this product leaves the inner leaf of the cavity totally undisturbed.

### Technical Information

Property	Value, Unit
Material	304 stainless steel grade



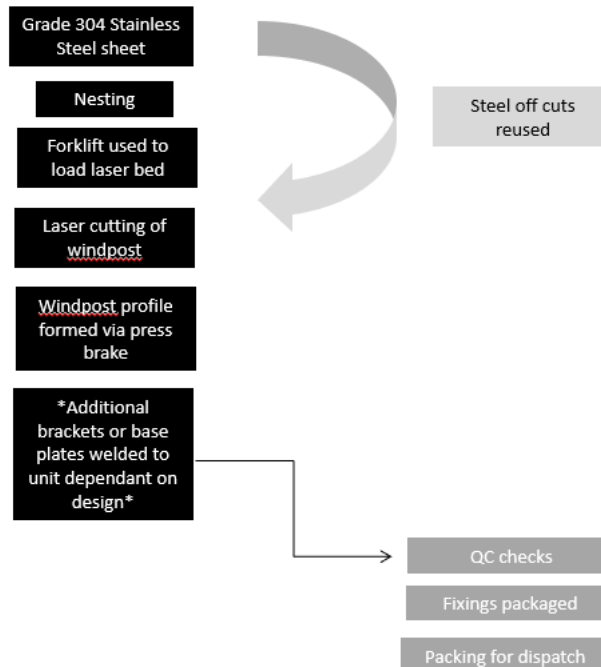
### Main Product Contents

Material/Chemical Input	%
Stainless steel	97%
Fixing elements	3%

### Manufacturing Process

The fabrication of a windpost begins with the nesting process to form the wind post profile. Once cut via laser the components are then folded into their unique form using a press brake. Depending on the design, windposts may also include a welded top plate or base plate.

## Process flow diagram



## Life Cycle Assessment Calculation Rules

### Declared unit description

3000 mm length and 125 mm depth @ 103.7 kg/unit including fixings

### System boundary

This cradle-to-gate EPD has assessed in accordance with the modular approach as defined in EN15804:2012+A1:2013 and includes the processes covered in the manufacturing site and product stage A1 to A3 and the use stages B1 to B7.

### Data sources, quality and allocation

Specific primary data derived from the Windpost production process in Ryder Close, Cadley Hill Industrial Estate, Derbyshire. DE11 9EU factory, have been modelled using the LINA LCA software v2.0 and the BRE LINA database v2.0.92. In accordance with the requirements of EN15804, the most current available data has been used. The manufacturer-specific data from Windpost covers a period of one year (01/01/2020 – 31/12/2020). Secondary data has been obtained for all other upstream and downstream processes that are beyond the control of the manufacturer (i.e. raw material production) from the ecoinvent 3.2 database. All ecoinvent datasets are complete within the context used and conform to the system boundary and the criteria for the exclusion of inputs and outputs, according to the requirements specified in EN15804. Windpost are not the only product to manufactured at the Ryder Close factory. Site wide values for energy, water and wastewater have been allocated on a mass basis. Figures for the raw materials, ancillary materials and packaging were from actual usages. Allocation of energy, water, and waste has been done according to the provisions of the BRE PCR PN514 and EN 15804.

This LCA covers the IG Masonry Windpost product range. The system is available in four standard profiles to accommodate brick slips to achieve project design requirements: DU Windpost, U Windpost and LP Windpost. The LCA covers all of the products in the range and results for all inputs are averaged based on total output in tonnes for all products and calculated average kg/unit.

Specific UK datasets have been selected from the ecoinvent LCI for this LCA. The quality level of geographical and technical representativeness is therefore good. The quality level of time representativeness is good as the background LCI datasets are based on ecoinvent v3.2 which was compiled in 2015. Therefore, there is approximately 5-6 years between the ecoinvent LCI reference year and the time period for which the LCA was undertaken.

### Cut-off criteria

All processes associated with the manufacturing process and all fixings have been included. The impact of the bricks is not included in this EPD.

All inputs or outputs have been included and all raw materials, packaging and transport, energy, water use and wastes, are included, except for direct emissions to air, water and soil, which are not measured. Upstream extraction and/or processing of inputs are included within the use of the background datasets within LINA.

## LCA Results

(MND = module not declared; MNR = module not declared; INA = indicator not assessed; AGG = aggregated)

Parameters describing environmental impacts			GWP	ODP	AP	EP	POCP	ADPE	ADPF
			kg CO <sub>2</sub> equiv.	kg CFC 11 equiv.	kg SO <sub>2</sub> equiv.	kg (PO <sub>4</sub> ) <sup>3-</sup> equiv.	kg C <sub>2</sub> H <sub>4</sub> equiv.	kg Sb equiv.	MJ, net calorific value.
Product stage	Raw material supply	A1	8.69E+02	4.43E-05	5.21E+00	1.57E+00	5.70E-01	2.28E-02	1.13E+04
	Transport	A2	1.49E+00	2.75E-07	4.99E-03	1.32E-03	8.71E-04	3.93E-06	2.26E+01
	Manufacturing	A3	1.95E+01	1.29E-06	1.34E-01	3.21E-02	1.61E-02	6.83E-05	5.03E+02
	Total (of product stage)	A1-3	8.90E+02	4.58E-05	5.35E+00	1.60E+00	5.87E-01	2.29E-02	1.19E+04
Installation stage	Transport to site	A4	MND	MND	MND	MND	MND	MND	MND
	Installation	A5	MND	MND	MND	MND	MND	MND	MND
Use stage	Use	B1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Maintenance	B2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Repair	B3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Replacement	B4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Refurbishment	B5	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational energy use	B6	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational water use	B7	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND	MND	MND	MND
	Transport	C2	MND	MND	MND	MND	MND	MND	MND
	Waste processing	C3	MND	MND	MND	MND	MND	MND	MND
	Disposal	C4	MND	MND	MND	MND	MND	MND	MND

GWP = Global Warming Potential;  
 ODP = Ozone Depletion Potential;  
 AP = Acidification Potential for Soil and Water;  
 EP = Eutrophication Potential;

POCP = Formation potential of tropospheric Ozone;  
 ADPE = Abiotic Depletion Potential – Elements;  
 ADPF = Abiotic Depletion Potential – Fossil Fuels;

## LCA Results (continued)

### Parameters describing resource use, primary energy

			PERE	PERM	PERT	PENRE	PENRM	PENRT
			MJ	MJ	MJ	MJ	MJ	MJ
Product stage	Raw material supply	A1	2.17E+03	1.53E-03	2.17E+03	1.21E+04	0.00E+00	1.21E+04
	Transport	A2	2.99E-01	1.11E-06	2.99E-01	2.24E+01	0.00E+00	2.24E+01
	Manufacturing	A3	1.23E+02	7.15E-03	1.23E+02	5.62E+02	4.08E+01	6.03E+02
	Total (of product stage)	A1-3	2.29E+03	8.68E-03	2.29E+03	1.27E+04	4.08E+01	1.27E+04
Installation stage	Transport to site	A4	MND	MND	MND	MND	MND	MND
	Installation	A5	MND	MND	MND	MND	MND	MND
Use stage	Use	B1	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Maintenance	B2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Repair	B3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Replacement	B4	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Refurbishment	B5	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational energy use	B6	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational water use	B7	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND	MND	MND
	Transport	C2	MND	MND	MND	MND	MND	MND
	Waste processing	C3	MND	MND	MND	MND	MND	MND
	Disposal	C4	MND	MND	MND	MND	MND	MND

PERE = Use of renewable primary energy excluding renewable primary energy used as raw materials;  
 PERM = Use of renewable primary energy resources used as raw materials;  
 PERT = Total use of renewable primary energy resources;

PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials;  
 PENRM = Use of non-renewable primary energy resources used as raw materials;  
 PENRT = Total use of non-renewable primary energy resource



## LCA Results (continued)

Parameters describing resource use, secondary materials and fuels, use of water			SM	RSF	NRSF	FW
			kg	MJ net calorific value	MJ net calorific value	m <sup>3</sup>
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	9.77E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	4.89E-03
	Manufacturing	A3	0.00E+00	0.00E+00	0.00E+00	3.01E-01
	Total (of product stage)	A1-3	0.00E+00	0.00E+00	0.00E+00	1.01E+01
Installation stage	Transport to site	A4	MND	MND	MND	MND
	Installation	A5	MND	MND	MND	MND
Use stage	Use	B1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Maintenance	B2	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Repair	B3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Replacement	B4	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Refurbishment	B5	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational energy use	B6	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational water use	B7	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND
	Transport	C2	MND	MND	MND	MND
	Waste processing	C3	MND	MND	MND	MND
	Disposal	C4	MND	MND	MND	MND

SM = Use of secondary material;  
RSF = Use of renewable secondary fuels;

NRSF = Use of non-renewable secondary fuels;  
FW = Net use of fresh water

## LCA Results (continued)

Other environmental information describing waste categories			HWD	NHWD	RWD
			kg	kg	kg
Product stage	Raw material supply	A1	6.58E+02	1.59E+02	2.62E-02
	Transport	A2	9.45E-03	1.05E+00	1.56E-04
	Manufacturing	A3	2.92E-01	8.97E-01	1.98E-03
	Total (of product stage)	A1-3	6.58E+02	1.61E+02	2.83E-02
Installation stage	Transport to site	A4	MND	MND	MND
	Installation	A5	MND	MND	MND
Use stage	Use	B1	0.00E+00	0.00E+00	0.00E+00
	Maintenance	B2	0.00E+00	0.00E+00	0.00E+00
	Repair	B3	0.00E+00	0.00E+00	0.00E+00
	Replacement	B4	0.00E+00	0.00E+00	0.00E+00
	Refurbishment	B5	0.00E+00	0.00E+00	0.00E+00
	Operational energy use	B6	0.00E+00	0.00E+00	0.00E+00
	Operational water use	B7	0.00E+00	0.00E+00	0.00E+00
End of life	Deconstruction, demolition	C1	MND	MND	MND
	Transport	C2	MND	MND	MND
	Waste processing	C3	MND	MND	MND
	Disposal	C4	MND	MND	MND

HWD = Hazardous waste disposed;  
 NHWD = Non-hazardous waste disposed;  
 RWD = Radioactive waste disposed

## LCA Results (continued)

Other environmental information describing output flows – at end of life						
			CRU	MFR	MER	EE
			kg	kg	kg	MJ per energy carrier
Product stage	Raw material supply	A1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Transport	A2	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Manufacturing	A3	0.00E+00	2.13E+01	0.00E+00	0.00E+00
	Total (of product stage)	A1-3	0.00E+00	2.13E+01	0.00E+00	0.00E+00
Installation stage	Transport to site	A4	MND	MND	MND	MND
	Installation	A5	MND	MND	MND	MND
Use stage	Use	B1	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Maintenance	B2	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Repair	B3	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Replacement	B4	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Refurbishment	B5	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational energy use	B6	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	Operational water use	B7	0.00E+00	0.00E+00	0.00E+00	0.00E+00
End of life	Deconstruction, demolition	C1	MND	MND	MND	MND
	Transport	C2	MND	MND	MND	MND
	Waste processing	C3	MND	MND	MND	MND
	Disposal	C4	MND	MND	MND	MND

CRU = Components for reuse;  
MFR = Materials for recycling

MER = Materials for energy recovery;  
EE = Exported Energy

## Scenarios and additional technical information

Scenarios and additional technical information			
Scenario	Parameter	Units	Results
B1 – Use	Once installed, there is no impact during the use phase the Windpost system as it is placed behind the brick slips and cannot be accessed		
	No environmental impact	N/A	0
B2 – Maintenance	No maintenance is required during the use phase of the Windpot system as it is placed behind the brick slips and cannot be accessed		
	No maintenance	N/A	0
B3 – Repair	No repair is required during the use phase the Windpost system as it is placed behind the brick slips and cannot be accessed		
	No repair	N/A	0
B4 – Replacement	No replacement is required during the use phase the Windpost system is placed behind the brick slips. The Windpost system will therefore have the same lifespan as the building it is used on		
	No replacement	N/A	0
B5 – Refurbishment	No refurbishment is required during the use phase the Windpost system as it is placed behind the brick slips. The Windpost system will therefore have the same lifespan as the building it is used on		
	No refurbishment	N/A	0
Reference service life	The Windpost system is assumed to have the same lifespan as the building it is used on		
B6 – Use of energy; B7 – Use of water	The product does not require any water or energy in use		
	Energy use	kWh	0
	Water use	kWh	0

## References

BSI. Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products. BS EN 15804:2012+A1:2013. London, BSI, 2013.

BSI. Environmental labels and declarations – Type III Environmental declarations – Principles and procedures. BS EN ISO 14025:2010 (exactly identical to ISO 14025:2006). London, BSI, 2010.

BSI. Environmental management – Life cycle assessment – Principles and framework. BS EN ISO 14040:2006. London, BSI, 2006.

BSI. Environmental management – Life cycle assessment – requirements and guidelines. BS EN ISO 14044:2006. London, BSI, 2006.